

Work Order ID 66814

Monday, February 28, 2011 11:03:09 AM



Page 1

Item ID: D2478

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access Handle

Start Date: 2/28/2011 Start Qty: 8.00



Cust Item ID:

Required Date: 3/18/2011 Req'd Qty: 8.00



Customer:

Reference:

Run Start



Approvals: Process Plan: *11*

Date: *11-02-28*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2478	Rev A

100 BAND SAW 0.00



Bandsaw

Memo

Jeaspa Bandsaw

Cut as per Template DT8331 (DT 2478 CT)

0.00

m-k
=> 11/03/15

(8X)

110 NC BRAKE 0.00



Brake NC

Memo

Brake NC

Bend as per Template DT8332 (DT 2478 BT) ☐ Trim as per Template DT8333 (DT 2480 CJ) ☐ Deburr

0.00

=> m-k

11/03/15
(8X)

120 QC5- Inspect part completeness to step on W/O 0.00



QC

Memo

Quality Control

0.00

8/10/23

(28)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 66814

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Page 2

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Accept



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Cust Item ID:

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Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

WA

4/13/23 (Signature)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/3/23 (Signature)

CL 11/03/23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Monday, February 28, 2011 11:03:15 AM

Page 1

Work Order ID: 66814

Parent Item: D2478

Parent Item Name: Heli-Access Handle




Start Date: 2/28/2011

Required Date: 3/18/2011

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP B□99.03.12□Updated from hand written IPP□DM□

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TR0.750W.049  304 RD Tube .750 x .049W		Purchased	No			100	f	37.9459	3	25.26316			



M-L 11/03/15

Location	Loc Qty	Loc Code
MAT	32.3259	
108498	0	
110113	0	
115010	12.264255	
116108	4.08294	
116720	15.978705	
MAT014	0.00003	
115990	0.00003	
MAT017	5.62	
109314	4.33	
110113	1.29	

M 117030

25.26316

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

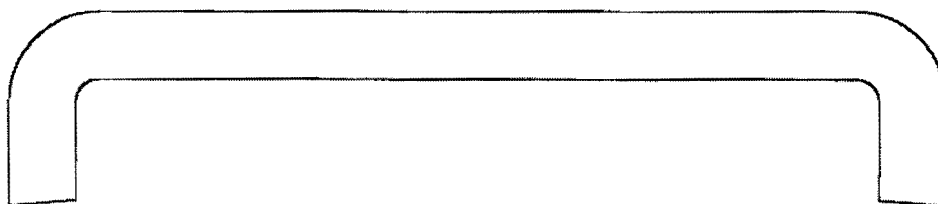
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN B WILLIAMS	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2478	REV. A SHEET 1 OF 1
DATE 96:05:14		TITLE HELI-ACCESS HANDLE	SCALE 1:1

RELEASED
96/10/02 DS



CUT PER TEMPLATE DT 2478 CT
BEND PER TEMPLATE DT 2478 BT
TRIM PER TEMPLATE DT 2480 CJ

MATERIAL: 304/316 SS 0.75 OD 0.049 WALL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. CC814

11-02-25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries